

## KORSCH Certified Pre-Owned XL 400 Tablet Press Serial Number K1500056

Certified Pre-Owned KORSCH XL 400 Tablet Press, manufactured in 2002 and fully refurbished in 2016. The XL 400 is a single-sided, high-speed rotary tablet with single-layer and bi-layer capability.

### Standard Features:

- ❑ Single / Bi-Layer Execution
- ❑ 35-Station, TSM B Turret
- ❑ Exchangeable Turret Capability
- ❑ Keyways in Upper Turret
- ❑ GMP Compression Zone
- ❑ Multi-Function Column (MFC)
- ❑ Compression Roller Column, Main Compression
- ❑ Compression Roller Column, Precompression
- ❑ Motorized Adjustment – Tablet Thickness
- ❑ Motorized Adjustment – Insertion Depth
- ❑ Motorized Adjustment – Dosing Cam
- ❑ Rotary, 3-Chamber Force Feeder
- ❑ Central Machine Control Diagnostic System
- ❑ Composite Cam Track Design
- ❑ Frequency Drive on Main Motor
- ❑ 3-Channel Discharge Chute
- ❑ 3-Zone Central Lubrication System
- ❑ Additional Lubrication Zone at Ejection Cam
- ❑ Full Set of Fill Cams (10 mm, 14 mm, 18 mm)
- ❑ Remote Stainless Steel Electrical Cabinet
- ❑ Fully Updated Control System
- ❑ Windows 7 Platform
- ❑ Allen Bradley ControlLogix PLC
- ❑ HMI Touch Screen
- ❑ Password Login
- ❑ Product Recipe
- ❑ Event Log
- ❑ Alarm and Alarm History
- ❑ Fully Compliant with 21 CFR Part 11

**KORSCH****CERTIFIED PRE-OWNED EQUIPMENT**

The Specialist.



## **KORSCH Certified Pre-Owned XL 400 Tablet Press**

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#### **Press Force Control:**

- Display of Average Force - Precompression
- Display of Average Force - Main Compression
- Display of Single Forces by Punch Station - Precompression
- Display of Single Forces by Punch Station - Main Compression
- Feedback to Dosing Cam for Tablet Weight Control
- Display of Standard Deviation of Main Compression Force
- Entry of Press Force Limits - Precompression
- Entry of Press Force Limits - Main Compression
- Press Force Trending and Storage for Batch Report
- Full Functionality with Reduced Tools Configuration

#### **Single Tablet Rejection:**

- Rejects an Individual Tablet at All Press Speeds
- Records and Displays Punch Station as Tablets are Rejected
- Entry of Maximum Rejects from a Single Punch Station
- Entry of Maximum Rejects from All Punch Stations
- Reject Set-Up Parameters Stored in Product Recipe
- Reject Log Report

#### **Documentation Package:**

- Installation Qualification (IQ)
- Calibration Qualification (CQ)
- Operation Qualification (OQ)
- Operation and Service Manual
- Product Contact Parts Specification
- Lubrication Specification
- Spare Parts List
- Electrical Schematics
- Mechanical Assembly Drawings

## KORSCH Certified Pre-Owned XL 400 Tablet Press Serial Number K1500056

### Machine Specifications:

|                          |                         |
|--------------------------|-------------------------|
| Punch Stations           | 35                      |
| Press Tools              | TSM B                   |
| Main Compression Force   | 100 kN                  |
| Precompression Force     | 20 kN                   |
| Maximum Tablet Diameter  | 16 mm                   |
| Press Speed              | 10-120 RPM              |
| Output (Tabs/Hour)       | 252,000                 |
| Pitch Circle             | 410 mm                  |
| Maximum Tablet Thickness | 8.5 mm                  |
| Net Weight               | 3,700 kg                |
| Main Motor               | 18.5 KV                 |
| Main Power Supply        | 480 VAC, 3 Phase, 60 Hz |

### Warranty:

The Certified Pre-Owned KORSCH XL 400 is supported by a limited 6 month warranty.

For more information, please contact:

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