

## **KORSCH Certified Pre-Owned XL 200 Tablet Press** **Serial Number G1520093**

Certified Pre-Owned KORSCH XL 200 Tablet Press, manufactured in 2016 and fully refurbished in 2018. The XL 200 is a robust, high-speed rotary press with an exchangeable turret capability.

### **Standard Features:**

- ❑ 20-Station, EU D Turret
- ❑ Exchangeable Turret Capability
- ❑ Die Table Hard Chrome Plated
- ❑ Keyways in Upper Turret
- ❑ Closed Feeder Execution
- ❑ GMP Compression Zone
- ❑ Multi-Function Column (MFC)
- ❑ Compression Roller Column, Main Compression
- ❑ Independent Adjustment of Precompression
- ❑ Motorized Adjustment – Tablet Thickness
- ❑ Motorized Adjustment – Insertion Depth
- ❑ Motorized Adjustment – Dosing Cam
- ❑ Rotary, 3-Chamber Force Feeder
- ❑ Central Machine Control Diagnostic System
- ❑ Composite Cam Track Design
- ❑ Upper Punch Tight Detection
- ❑ Lower Punch Tight Detection
- ❑ Frequency Drive on Main Motor
- ❑ 3-Zone Central Lubrication System, Independent Control
- ❑ 2-Channel Discharge Chute
- ❑ Remote Stainless Steel Electrical Cabinet
- ❑ Fully Updated Control System
- ❑ Windows 7 Platform
- ❑ Siemens PLC
- ❑ HMI Touch Screen
- ❑ Password Login
- ❑ Product Recipe
- ❑ Event Log
- ❑ Alarm and Alarm History
- ❑ Fully Compliant with 21 CFR Part 11



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### **Press Force Control:**

- Display of Average Force - Precompression
- Display of Average Force - Main Compression
- Display of Single Forces by Punch Station - Precompression
- Display of Single Forces by Punch Station - Main Compression
- Feedback to Dosing Cam for Tablet Weight Control
- Display of Standard Deviation of Main Compression Force
- Entry of Press Force Limits - Precompression
- Entry of Press Force Limits - Main Compression
- Press Force Trending and Storage for Batch Report
- Full Functionality with Reduced Tools Configuration

### **Documentation Package:**

- Installation Qualification (IQ)
- Calibration Qualification (CQ)
- Operation Qualification (OQ)
- Operation and Service Manual
- Product Contact Parts Specification
- Lubrication Specification
- Spare Parts List
- Electrical Schematics
- Mechanical Assembly Drawings



## KORSCH Certified Pre-Owned XL 200 Tablet Press Serial Number G1520093

### Machine Specifications:

Punch Stations	20
Press Tools	EU D
Main Compression Force	80 kN
Precompression Force	40 kN
Maximum Tablet Diameter	25 mm
Press Speed	10-100 RPM
Output (Tabs/Hour)	120,000
Pitch Circle	285 mm
Maximum Tablet Thickness	8.5 mm
Net Weight	2,600 kg
Main Motor	7.5 KV
Main Power Supply	400 VAC, 3 Phase, 50 Hz

### Warranty:

The Certified Pre-Owned KORSCH XL 200 is supported by a limited 6 month warranty.

For more information, please contact:

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